

- 1 Shorten the cylinder tube and rod to the desired length
- 2 Clean the parts
- 3 Weld the bottom and nipple to the tube (Electrode - RVS, welding wire - AGSI 14, TD MAK 10 or similar)
- 4 Turn the piston at the pole.
 - Depending on the construction of the piston
 - lock with Loctite 603
 - lock with Loctite and tying clip
 - lock with press ring
- 4 Oil the bush and head nut, push the rod into the tube, then tighten the head nut.
 - Lock head nut with Loctite 243 or mechanical

For mounting and locking head nut and piston is special assembly equipment necessary.

- SL430101 Torque wrench
- DSMTG... Assembly tool head nut
- DSMTP.... Assembly tool piston

Extra : SL741804 Push-in Ratchet