

**Speed starters, single-phase power supply connection, three-phase motor connection at 230 V, 7 A and 1,5 kW / 2 HP**



**Part no.** DE1-127D0FN-N20N  
**Article no.** 174331  
**Catalog No.** DE1-127D0FN-N20N

## Delivery programme

|                                  |          |    |   |
|----------------------------------|----------|----|---|
| Product range                    |          |    | Variable speed starter  |
| Part group reference (e.g. DIL)  |          |    | DE1   |
| Rated operational voltage        | $U_e$    |    | 230 V AC, 1-phase   |
| Output voltage with $V_e$        | $U_2$    |    | 230 V AC, 3-phase   |
| Mains voltage (50/60Hz)          | $U_{LN}$ | V  | 200 (-10%) - 240 (+10%)   |
| <b>Rated operational current</b> |          |    |   |
| At 150% overload                 | $I_e$    | A  | 7   |
| Note                             |          |    | Rated operational current at an operating frequency of 16 kHz and an ambient air temperature of +50 °C  |
| Note                             |          |    | Overload cycle for 60 s every 600 s   |
| <b>Assigned motor rating</b>     |          |    |   |
| Note                             |          |    | for normal internally and externally ventilated 4 pole, three-phase asynchronous motors with 1500 rpm <sup>-1</sup> at 50 Hz or 1800 min <sup>-1</sup> at 60 Hz |
| Note                             |          |    | Overload cycle for 60 s every 600 s   |
| Note                             |          |    | at 230 V, 50 Hz   |
| 150 % Overload                   | P        | kW | 1.5   |
| 150 % Overload                   | $I_e$    | A  | 6.3   |
| Note                             |          |    | at 220 - 240 V, 60 Hz   |
| 150 % Overload                   | P        | HP | 2   |
| 150 % Overload                   | $I_e$    | A  | 6.8   |
| Degree of Protection             |          |    | IP20/NEMA 0   |
| Interface/field bus (built-in)   |          |    | OP-Bus (RS485)/Modbus RTU   |
| Fitted with                      |          |    | Radio interference suppression filter   |
| Frame size                       |          |    | FS1   |
| Connection to SmartWire-DT       |          |    | with SmartWire-DT module DX-NET-SWD3  |

## Technical data

|                                |          |    |   |
|--------------------------------|----------|----|---|
| <b>General</b>                 |          |    |   |
| Standards                      |          |    | Specification for general requirements: IEC/EN 61800-2<br>EMC requirements: IEC/EN 61800-3<br>Safety requirements: IEC/EN 61800-5-1                                       |
| Certifications                 |          |    | CE, UL, cUL, c-Tick   |
| Production quality             |          |    | RoHS, ISO 9001  |
| Climatic proofing              | $\rho_w$ | %  | < 95%, average relative humidity (RH), non-condensing, non-corrosive (EN 50178)   |
| Ambient temperature            |          | °C |   |
| operation (150 % overload)     | $\theta$ | °C | -10 - +50, max. +60   |
| Storage                        | $\theta$ | °C | -40 - +70   |
| Radio interference level       |          |    |   |
| Radio interference class (EMC) |          |    | C1, C2, C3, depending on the motor cable length, the connected load, and ambient conditions. External radio interference suppression filters (optional) may be necessary. |
| Environment (EMC)              |          |    | 1st and 2nd environments  |
| maximum motor cable length     | l        | m  | C1 ≤ 5 m<br>C2 ≤ 10 m<br>C3 ≤ 25 m  |

|                                   |  |   |  |
|-----------------------------------|--|---|--|
| Mechanical shock resistance       |  | g | 15 (11 m/s, EN 60068-2-27)   |
| Vibration                         |  |   | EN 61800-5-1   |
| Altitude                          |  | m | 0 - 1000 m above sea level<br>above 1000 m with 1 % performance reduction per 100 m<br>max. 2000 m |
| Degree of Protection              |  |   | IP20/NEMA 0  |
| Protection against direct contact |  |   | BGV A3 (VBG4, finger- and back-of-hand proof)  |

### Main circuit

|  |            |     |   |
|--|------------|-----|---|
| Supply   |            |     |   |
| Rated operational voltage                            | $U_e$      |     | 230 V AC, 1-phase   |
| Mains voltage (50/60Hz)                              | $U_{LN}$   | V   | 200 (-10%) - 240 (+10%)   |
| Input current (150% overload)                        | $I_{LN}$   | A   | 17.4  |
| Supply frequency                                     | $f_{LN}$   | Hz  | 50/60   |
| Frequency range                                      | $f_{LN}$   | Hz  | 45 - 66   |
| Mains switch-on frequency                            |            |     | Maximum of one time every 30 seconds  |
| Power section  |            |     |   |
| Overload current (150% overload)                     | $I_L$      | A   | 10.5  |
| max. starting current (High Overload)                | $I_H$      | %   | 200   |
| Note about max. starting current                     |            |     | for 1.875 seconds every 600 seconds   |
| Output voltage with $V_e$                            | $U_2$      |     | 230 V AC, 3-phase   |
| Output Frequency                                     | $f_2$      | Hz  | 0 - 50/60 (max. 300)  |
| Switching frequency                                  | $f_{PWM}$  | kHz | 16<br>adjustable 4 - 32 (audible)   |
| Operation Mode                                       |            |     | U/f control<br>Speed control with slip compensation   |
| Frequency resolution (setpoint value)                | $\Delta f$ | Hz  | 0.025   |
| Rated operational current                            |            |     |   |
| At 150% overload                                     | $I_e$      | A   | 7   |
| Note   |            |     | Rated operational current at an operating frequency of 16 kHz and an ambient air temperature of +50 °C  |
| Maximum leakage current to ground (PE) without motor | $I_{PE}$   | mA  | < 3,5 AC, < 10 DC   |
| Fitted with  |            |     | Radio interference suppression filter   |
| Frame size   |            |     | FS1   |
| Motor feeder   |            |     |   |
| Note   |            |     | for normal internally and externally ventilated 4 pole, three-phase asynchronous motors with $1500 \text{ rpm}^{-1}$ at 50 Hz or $1800 \text{ min}^{-1}$ at 60 Hz |
| Note   |            |     | Overload cycle for 60 s every 600 s   |
| Note   |            |     | at 230 V, 50 Hz   |
| 150 % Overload                                       | P          | kW  | 1.5   |
| Note   |            |     | at 220 - 240 V, 60 Hz   |
| 150 % Overload                                       | P          | HP  | 2   |
| Apparent power                                       |            |     |   |
| Apparent power at rated operation 230 V              | S          | kVA | 2.79  |
| Apparent power at rated operation 240 V              | S          | kVA | 2.91  |
| Braking function                                     |            |     |   |
| Standard braking torque                              |            |     | max. 30 % $M_N$   |
| DC braking torque                                    |            |     | 100 %, adjustable   |

### Control section

|                                |       |   |   |
|--------------------------------|-------|---|---|
| Reference voltage              | $U_s$ | V | 10 V DC (max. 0.2 mA)   |
| Analog inputs                  |       |   | 1, parameterizable, 0 - 10 V DC, 0/4 - 20 mA                  |
| Digital inputs                 |       |   | 4, parameterizable, 10 - 30 V DC                              |
| Relay outputs                  |       |   | 1, parameterizable, N/O, 6 A (250 V, AC-1) / 5 A (30 V, DC-1) |
| Interface/field bus (built-in) |       |   | OP-Bus (RS485)/Modbus RTU                                     |

### Assigned switching and protective elements

|   |  |  |            |
|---|--|--|------------|
| Power Wiring                                      |  |  |            |
| Safety device (fuse or miniature circuit-breaker) |  |  |            |
| IEC (Typ B, gG)                                   |  |  | FAZ-B20/1N |

|  |   |  |
|--|---|--|
| UL (Class CC or J)                                   | A | 20   |
| Mains contactor                                      |   |  |
| 150 % overload (CT/I <sub>H</sub> , at 50 °C)        |   | DILEM-... + P1DILEM<br>DILEM-...+P1DILEM   |
| 110 % overload (VT/I <sub>L</sub> , at 40 °C)        |   | DILM7-... + DILM12-XP1   |
| Main choke   |   |  |
| 150 % overload (CT/I <sub>H</sub> , at 50 °C)        |   | DX-LN1-018   |
| Radio interference suppression filter (external)     |   | DX-EMC12-019-FS1   |
| Note regarding radio interference suppression filter |   | Optional external radio interference suppression filter for longer motor cable lengths and for use in different EMC environments |
| Motor feeder   |   |  |
| motor choke  |   |  |
| 150 % overload (CT/I <sub>H</sub> , at 50 °C)        |   | DX-LM3-008   |

## Design verification as per IEC/EN 61439

|  |                   |    |  |
|--|-------------------|----|--|
| Technical data for design verification   |                   |    |  |
| Rated operational current for specified heat dissipation   | I <sub>n</sub>    | A  | 7  |
| Heat dissipation per pole, current-dependent   | P <sub>vid</sub>  | W  | 0  |
| Equipment heat dissipation, current-dependent  | P <sub>vid</sub>  | W  | 59   |
| Static heat dissipation, non-current-dependent   | P <sub>vs</sub>   | W  | 0  |
| Heat dissipation capacity  | P <sub>diss</sub> | W  | 0  |
| Operating ambient temperature min.   |                   | °C | -10  |
| Operating ambient temperature max.   |                   | °C | 50   |
| IEC/EN 61439 design verification   |                   |    |  |
| 10.2 Strength of materials and parts   |                   |    |  |
| 10.2.2 Corrosion resistance  |                   |    | Meets the product standard's requirements.   |
| 10.2.3.1 Verification of thermal stability of enclosures   |                   |    | Meets the product standard's requirements.   |
| 10.2.3.2 Verification of resistance of insulating materials to normal heat   |                   |    | Meets the product standard's requirements.   |
| 10.2.3.3 Verification of resistance of insulating materials to abnormal heat and fire due to internal electric effects |                   |    | Meets the product standard's requirements.   |
| 10.2.4 Resistance to ultra-violet (UV) radiation   |                   |    | Meets the product standard's requirements.   |
| 10.2.5 Lifting   |                   |    | Does not apply, since the entire switchgear needs to be evaluated.   |
| 10.2.6 Mechanical impact   |                   |    | Does not apply, since the entire switchgear needs to be evaluated.   |
| 10.2.7 Inscriptions  |                   |    | Meets the product standard's requirements.   |
| 10.3 Degree of protection of ASSEMBLIES  |                   |    | Does not apply, since the entire switchgear needs to be evaluated.   |
| 10.4 Clearances and creepage distances   |                   |    | Meets the product standard's requirements.   |
| 10.5 Protection against electric shock   |                   |    | Does not apply, since the entire switchgear needs to be evaluated.   |
| 10.6 Incorporation of switching devices and components   |                   |    | Does not apply, since the entire switchgear needs to be evaluated.   |
| 10.7 Internal electrical circuits and connections  |                   |    | Is the panel builder's responsibility.   |
| 10.8 Connections for external conductors   |                   |    | Is the panel builder's responsibility.   |
| 10.9 Insulation properties   |                   |    |  |
| 10.9.2 Power-frequency electric strength   |                   |    | Is the panel builder's responsibility.   |
| 10.9.3 Impulse withstand voltage   |                   |    | Is the panel builder's responsibility.   |
| 10.9.4 Testing of enclosures made of insulating material   |                   |    | Is the panel builder's responsibility.   |
| 10.10 Temperature rise   |                   |    | The panel builder is responsible for the temperature rise calculation. Eaton will provide heat dissipation data for the devices. |
| 10.11 Short-circuit rating   |                   |    | Is the panel builder's responsibility. The specifications for the switchgear must be observed.                                   |
| 10.12 Electromagnetic compatibility  |                   |    | Is the panel builder's responsibility. The specifications for the switchgear must be observed.                                   |
| 10.13 Mechanical function  |                   |    | The device meets the requirements, provided the information in the instruction leaflet (IL) is observed.                         |

## Technical data ETIM 6.0

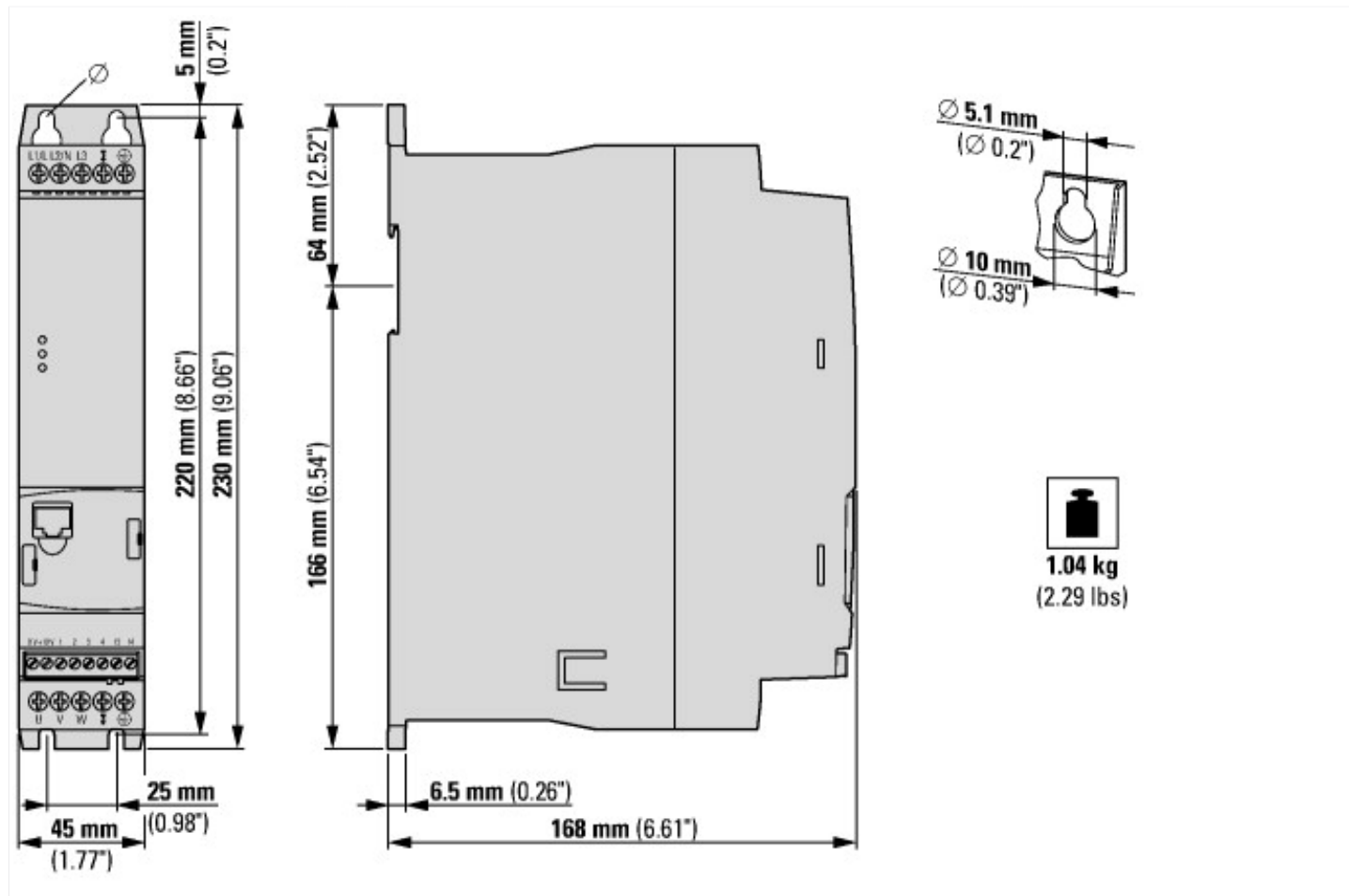
|   |   |           |
|---|---|-----------|
| Low-voltage industrial components (EG000017) / Frequency converter =< 1 kV (EC001857)   |   |           |
| Electric engineering, automation, process control engineering / Electrical drive / Static frequency converter / Static frequency converter = < 1 kv (ecl@ss8.1-27-02-31-01 [AKE177011]) |   |           |
| Mains voltage   | V | 200 - 240 |

|  |    |             |
|--|----|-------------|
| Mains frequency  |    | 50/60 Hz    |
| Number of phases input                                 |    | 1           |
| Number of phases output                                |    | 3           |
| Max. output frequency                                  | Hz | 300         |
| Max. output voltage                                    | V  | 240         |
| Rated output current I <sub>2N</sub>                   | A  | 7           |
| Max. output at quadratic load at rated output voltage  | kW | 0.5         |
| Max. output at linear load at rated output voltage     | kW | 0.5         |
| With control unit                                      |    | No          |
| Application in industrial area permitted               |    | Yes         |
| Application in domestic- and commercial area permitted |    | Yes         |
| Supporting protocol for TCP/IP                         |    | No          |
| Supporting protocol for PROFIBUS                       |    | No          |
| Supporting protocol for CAN                            |    | No          |
| Supporting protocol for INTERBUS                       |    | No          |
| Supporting protocol for ASI                            |    | No          |
| Supporting protocol for KNX                            |    | No          |
| Supporting protocol for MODBUS                         |    | Yes         |
| Supporting protocol for Data-Highway                   |    | No          |
| Supporting protocol for DeviceNet                      |    | No          |
| Supporting protocol for SUCONET                        |    | No          |
| Supporting protocol for LON                            |    | No          |
| Supporting protocol for PROFINET IO                    |    | No          |
| Supporting protocol for PROFINET CBA                   |    | No          |
| Supporting protocol for SERCOS                         |    | No          |
| Supporting protocol for Foundation Fieldbus            |    | No          |
| Supporting protocol for EtherNet/IP                    |    | No          |
| Supporting protocol for AS-Interface Safety at Work    |    | No          |
| Supporting protocol for DeviceNet Safety               |    | No          |
| Supporting protocol for INTERBUS-Safety                |    | No          |
| Supporting protocol for PROFIsafe                      |    | No          |
| Supporting protocol for SafetyBUS p                    |    | No          |
| Supporting protocol for other bus systems              |    | Yes         |
| Number of HW-interfaces industrial Ethernet            |    | 0           |
| Number of HW-interfaces PROFINET                       |    | 0           |
| Number of HW-interfaces RS-232                         |    | 0           |
| Number of HW-interfaces RS-422                         |    | 0           |
| Number of HW-interfaces RS-485                         |    | 1           |
| Number of HW-interfaces serial TTY                     |    | 0           |
| Number of HW-interfaces USB                            |    | 0           |
| Number of HW-interfaces parallel                       |    | 0           |
| Number of HW-interfaces other                          |    | 0           |
| With optical interface                                 |    | No          |
| With PC connection                                     |    | Yes         |
| Integrated breaking resistance                         |    | No          |
| 4-quadrant operation possible                          |    | No          |
| Type of converter                                      |    | U converter |
| Degree of protection (IP)                              |    | IP20        |
| Height   | mm | 230         |
| Width  | mm | 45          |
| Depth  | mm | 168         |
| Relative symmetric net frequency tolerance             | %  | 5           |
| Relative symmetric net current tolerance               | %  | 10          |

## Approvals

|                                      |   |
|--------------------------------------|---|
| Product Standards                    | UL 508C; CSA-C22.2 No. 14; IEC/EN61800-3; IEC/EN61800-5; CE marking |
| UL File No.                          | E172143   |
| UL Category Control No.              | NMMS, NMMS7   |
| CSA File No.                         | UL report applies to both US and Canada                             |
| North America Certification          | UL listed, certified by UL for use in Canada                        |
| Specially designed for North America | No  |
| Suitable for                         | Branch circuits   |
| Max. Voltage Rating                  | 1~ 240 V AC IEC: TN-S UL/CSA: "Y" (Solidly Grounded Wey)            |
| Degree of Protection                 | IEC: IP20   |

## Dimensions



## Additional product information (links)

|  |   |
|--|---|
| <b>IL040005ZU Variable frequency drives DE1</b>  |   |
| IL040005ZU Variable frequency drives DE1   | <a href="ftp://ftp.moeller.net/DOCUMENTATION/AWA_INSTRUCTIONS/IL040005ZU2014_07.pdf">ftp://ftp.moeller.net/DOCUMENTATION/AWA_INSTRUCTIONS/IL040005ZU2014_07.pdf</a>   |
| <b>MN040011 DE1 Variable speed starter, Manual</b>   |   |
| MN040011 Drehzahlstarter DE1, Handbuch - Deutsch   | <a href="ftp://ftp.moeller.net/DOCUMENTATION/AWB_MANUALS/MN040011_DE.pdf">ftp://ftp.moeller.net/DOCUMENTATION/AWB_MANUALS/MN040011_DE.pdf</a>   |
| MN040011 DE1 Variable speed starter, Manual - English  | <a href="ftp://ftp.moeller.net/DOCUMENTATION/AWB_MANUALS/MN040011_EN.pdf">ftp://ftp.moeller.net/DOCUMENTATION/AWB_MANUALS/MN040011_EN.pdf</a>   |
| MN040011 Démarreur à vitesse variable DE1, manuel d'utilisation - français                         | <a href="ftp://ftp.moeller.net/DOCUMENTATION/AWB_MANUALS/MN040011_FR.pdf">ftp://ftp.moeller.net/DOCUMENTATION/AWB_MANUALS/MN040011_FR.pdf</a>   |
| MN040011 Avviatore a velocità variabile DE1, Manuale - italiano                                    | <a href="ftp://ftp.moeller.net/DOCUMENTATION/AWB_MANUALS/MN040011_IT.pdf">ftp://ftp.moeller.net/DOCUMENTATION/AWB_MANUALS/MN040011_IT.pdf</a>   |
| MN040011 DE1 Variable speed starter, Manual  | <a href="ftp://ftp.moeller.net/DOCUMENTATION/AWB_MANUALS/MN040011_NO.pdf">ftp://ftp.moeller.net/DOCUMENTATION/AWB_MANUALS/MN040011_NO.pdf</a>   |
| MN040011 Rozrusznik silnikowy z regulacją prędkości DE1, podręcznik - polski                       | <a href="ftp://ftp.moeller.net/DOCUMENTATION/AWB_MANUALS/MN040011_PL.pdf">ftp://ftp.moeller.net/DOCUMENTATION/AWB_MANUALS/MN040011_PL.pdf</a>   |
| MN040011 DE1 Variable speed starter, Manual  | <a href="ftp://ftp.moeller.net/DOCUMENTATION/AWB_MANUALS/MN040011_RO.pdf">ftp://ftp.moeller.net/DOCUMENTATION/AWB_MANUALS/MN040011_RO.pdf</a>   |
| MN040011 DE1 Variable speed starter, Manual  | <a href="ftp://ftp.moeller.net/DOCUMENTATION/AWB_MANUALS/MN040011_SV.pdf">ftp://ftp.moeller.net/DOCUMENTATION/AWB_MANUALS/MN040011_SV.pdf</a>   |
| CA04020001Z-DE Sortimentskatalog: Antriebstechnik effizient gestalten, Motoren starten und steuern | <a href="http://www.eaton.eu/DE/ecm/groups/public/@pub/@europe/@electrical/documents/content/pct_1095238_de.pdf">http://www.eaton.eu/DE/ecm/groups/public/@pub/@europe/@electrical/documents/content/pct_1095238_de.pdf</a> |

