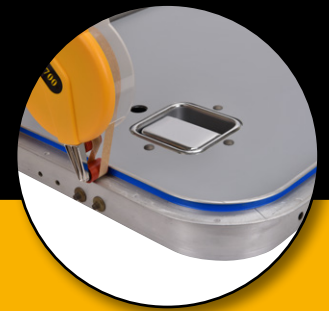


3M™ Double Coated Tapes

When continuous bond lines and invisible bonding are critical to your product designs, look to 3M™ Double-Coated Tapes for reliable hold under the toughest conditions and a smooth, seamless finish.



Product Selection Guide

Product	Product number ATG System	Product number Transfer Tape	Properties / suitable for	Bond light-duty applications	Bond heavy-duty applications	Exceptional holding power	Bond temporarily	Very high adhesion & good shear holding power	Excellent resistance to solvents and high tempera- tures	Indoor and outdoor use	Temperature resistance (min, h)	Peel strength [Newton/ cm]	Key Features
		GPT-020	High performance								 150 °C – 190 °C	 11.3	High performance tape that combines a high level of peel and shear performance enabling high adhesion to a wide variety of substrates both to high and some low surface energy substrates.
	904		General purpose								 70 °C	 5.0	General-purpose solution for light-duty applications. Offers a clean and permanent bond to a variety of materials such as coated and uncoated paper, lightweight fabrics, foils, flexible plastics and foam boards.
	924	465	General purpose								 80 °C – 120 °C	 2.7	General-purpose solution for light-duty applications. Offers a clean and permanent bond to a variety of materials such as coated and uncoated paper, lightweight fabrics, foils, flexible plastics and foam boards.
	976	927	High tack, polypropylene & polyethylene								 80 °C – 120 °C	 6.6	Designed for bonding materials with glossy coatings where an aggressive adhesive with high initial adhesion and low profile is desired.
	969	950	High tack, polypropylene & polyethylene								 80 °C – 120 °C	 8.0	Designed for bonding applications requiring very high initial adhesion and good shear holding power for bonding most plastics, glossy coated materials and varied and textured surfaces. Provides good solvent and UV resistance.
	926	9485PC	High performance and temperature resistance								 150 °C – 230 °C	 16.3	Ideal for applications requiring high-bond strength and high-temperature performance. Bonds on contact to a variety of metals, and plastics such as ABS, acrylic, PP, PE, polycarbonate, polyester (PET), nylon and more.
	928	9415PC	Repositionable								 50 °C – 80 °C	 0.3 / 1.3	Designed for reusable, or reclosable applications which allows removal from many papers, foils, and films.
		9473PC	Very high performance and temperature resistance								 150 °C – 260 °C	 14.2	High performance tape designed for applications requiring very high shear holding power and bond strength ideally suited to industrial joining and metal fabrication.
	ATG 700 Adhesive Applicator												A lightweight, portable, one-hand solution for applying adhesive transfer tape in a quick, easy, single-handed operation.

Product Use

All statements, technical information, and recommendations contained in this document are based upon tests or experience that 3M believes are reliable. However, many factors beyond 3M's control can affect the use and performance of a 3M product in a particular application, including the conditions under which the product is used and the time and environmental conditions in which the product is expected to perform. Since these factors are uniquely within the user's knowledge and control, it is essential that the user evaluates the 3M product to determine whether it is fit for a particular purpose and suitable for the user's method or application. All questions of liability relating to this product are governed by the terms of the sale subject, where applicable, to the prevailing law.