



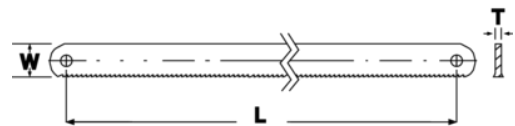
3809

Sandflex® Bi-Metal Power Hacksaw Blades



PRODUCT DETAILS



- Suitable for use on any material
- Sandflex® is virtually an unbreakable bi-metal hacksaw blade
- Shatterproof blade that can withstand high feed pressures yet giving accurate, fast cutting rates
- Sandflex® blades are safer to use in all circumstances, especially on old machines or with unskilled operators
- Correct blade tension is essential for ensuring a straight kerf and a long useful life of the blade
- If the tension is too low, the blade will bend upwards or twist, giving rise to high stresses, heavy wear of the blade and uneven, crooked kerfs
- Excessive tension causes high stresses in the blade and saw frame
- As a general rule, harder materials call for a lower stroke rate and higher feed pressure
- If the chips are burnt, feed pressure is too high
- If tooth cracks appear, feed pressure is too high
- Fine, powdery chips indicate that feed pressure is too low
- Fine curled chips indicate the optimal feed pressure
- The teeth should not be touching the workpiece when the machine is started
- A useful rule of thumb is that at least three teeth should be engaged at any time



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PRODUCT ATTRIBUTES

Product		L	W	T	
3809-300-25-1.25-10	10	300 mm	25 mm	1.25 mm	73 g
3809-300-25-1.25-14	14	300 mm	25 mm	1.25 mm	73 g
3809-300-32-1.60-6	6	300 mm	32 mm	1.60 mm	120 g
3809-300-32-1.60-10	10	300 mm	32 mm	1.60 mm	120 g
3809-350-25-1.25-6	6	350 mm	25 mm	1.25 mm	88 g
3809-350-25-1.25-10	10	350 mm	25 mm	1.25 mm	88 g
3809-350-25-1.25-14	14	350 mm	25 mm	1.25 mm	88 g
3809-350-32-1.60-4	4	350 mm	32 mm	1.60 mm	145 g
3809-350-32-1.60-6	6	350 mm	32 mm	1.60 mm	145 g
3809-350-32-1.60-8	8	350 mm	32 mm	1.60 mm	145 g
3809-350-32-1.60-10	10	350 mm	32 mm	1.60 mm	145 g
3809-350-32-1.60-14	14	350 mm	32 mm	1.60 mm	145 g
3809-350-32-2.00-4	4	350 mm	32 mm	2.00 mm	159 g
3809-350-32-2.00-6	6	350 mm	32 mm	2.00 mm	159 g
3809-350-32-2.00-10	10	350 mm	32 mm	2.00 mm	159 g
3809-350-38-2.00-6	6	350 mm	38 mm	2.00 mm	204 g
3809-350-38-2.00-10	10	350 mm	38 mm	2.00 mm	204 g
3809-400-25-1.25-10	10	400 mm	25 mm	1.25 mm	108 g
3809-400-32-1.60-4	4	400 mm	32 mm	1.60 mm	160 g
3809-400-32-1.60-6	6	400 mm	32 mm	1.60 mm	160 g
3809-400-32-1.60-8	8	400 mm	32 mm	1.60 mm	160 g
3809-400-32-1.60-10	10	400 mm	32 mm	1.60 mm	160 g
3809-400-32-1.60-14	14	400 mm	32 mm	1.60 mm	160 g
3809-400-32-2.00-4	4	400 mm	32 mm	2.00 mm	184 g
3809-400-32-2.00-6	6	400 mm	32 mm	2.00 mm	184 g
3809-400-32-2.00-8	8	400 mm	32 mm	2.00 mm	184 g
3809-400-32-2.00-10	10	400 mm	32 mm	2.00 mm	184 g
3809-400-38-2.00-4	4	400 mm	38 mm	2.00 mm	219 g
3809-400-38-2.00-6	6	400 mm	38 mm	2.00 mm	219 g
3809-400-38-2.00-10	10	400 mm	38 mm	2.00 mm	219 g
3809-425-32-1.60-6	6	425 mm	32 mm	1.60 mm	170 g
3809-425-32-1.60-10	10	425 mm	32 mm	1.60 mm	170 g
3809-450-32-1.60-4	4	450 mm	32 mm	1.60 mm	177 g
3809-450-32-1.60-6	6	450 mm	32 mm	1.60 mm	177 g
3809-450-32-1.60-10	10	450 mm	32 mm	1.60 mm	177 g
3809-450-32-1.60-14	14	450 mm	32 mm	1.60 mm	177 g
3809-450-32-2.00-4	4	450 mm	32 mm	2.00 mm	209 g
3809-450-32-2.00-6	6	450 mm	32 mm	2.00 mm	209 g
3809-450-32-2.00-10	10	450 mm	32 mm	2.00 mm	209 g
3809-450-38-2.00-4	4	450 mm	38 mm	2.00 mm	249 g
3809-450-38-2.00-6	6	450 mm	38 mm	2.00 mm	249 g
3809-450-38-2.00-8	8	450 mm	38 mm	2.00 mm	249 g
3809-450-38-2.00-10	10	450 mm	38 mm	2.00 mm	249 g
3809-450-45-2.25-4	4	450 mm	45 mm	2.25 mm	358 g
3809-450-45-2.25-6	6	450 mm	45 mm	2.25 mm	358 g
3809-475-45-2.25-6	6	475 mm	45 mm	2.25 mm	378 g
3809-500-38-2.00-4	4	500 mm	38 mm	2.00 mm	304 g
3809-500-38-2.00-6	6	500 mm	38 mm	2.00 mm	304 g
3809-500-38-2.00-10	10	500 mm	38 mm	2.00 mm	304 g
3809-500-45-2.25-4	4	500 mm	45 mm	2.25 mm	398 g
3809-500-45-2.25-6	6	500 mm	45 mm	2.25 mm	398 g
3809-500-50-2.50-4	4	500 mm	50 mm	2.50 mm	513 g
3809-500-50-2.50-6	6	500 mm	50 mm	2.50 mm	513 g
3809-500-50-2.50-8	8	500 mm	50 mm	2.50 mm	513 g
3809-525-38-2.00-6	6	525 mm	38 mm	2.00 mm	314 g
3809-525-38-2.00-10	10	525 mm	38 mm	2.00 mm	314 g
3809-525-45-2.25-4	4	525 mm	45 mm	2.25 mm	423 g
3809-525-45-2.25-6	6	525 mm	45 mm	2.25 mm	423 g
3809-550-45-2.25-4	4	550 mm	45 mm	2.25 mm	433 g
3809-550-45-2.25-6	6	550 mm	45 mm	2.25 mm	433 g
3809-550-50-2.50-4	4	550 mm	50 mm	2.50 mm	553 g
3809-550-50-2.50-6	6	550 mm	50 mm	2.50 mm	553 g
3809-575-45-2.25-4	4	575 mm	45 mm	2.25 mm	453 g
3809-575-50-2.50-3	3	575 mm	50 mm	2.50 mm	568 g
3809-575-50-2.50-4	4	575 mm	50 mm	2.50 mm	568 g
3809-575-50-2.50-6	6	575 mm	50 mm	2.50 mm	568 g
3809-600-38-2.00-6	6	600 mm	38 mm	2.00 mm	356 g
3809-600-45-2.25-4	4	600 mm	45 mm	2.25 mm	478 g
3809-600-45-2.25-6	6	600 mm	45 mm	2.25 mm	478 g
3809-600-50-2.50-3	3	600 mm	50 mm	2.50 mm	588 g
3809-600-50-2.50-4	4	600 mm	50 mm	2.50 mm	588 g
3809-600-50-2.50-6	6	600 mm	50 mm	2.50 mm	588 g
3809-650-50-2.50-4	4	650 mm	50 mm	2.50 mm	634 g
3809-650-50-2.50-6	6	650 mm	50 mm	2.50 mm	634 g
3809-700-50-2.50-4	4	700 mm	50 mm	2.50 mm	679 g
3809-700-50-2.50-6	6	700 mm	50 mm	2.50 mm	679 g
3809-750-50-2.50-4	4	750 mm	50 mm	2.50 mm	690 g
3809-750-50-2.50-6	6	750 mm	50 mm	2.50 mm	690 g

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Contact: info@bahco.com / www.bahco.com