



Engine model Type de moteur Modelo de motor	1004.42	Build prefix Code constructeur Código de constructor	-	Naturally aspirated Aspiration naturelle Aspiración natural
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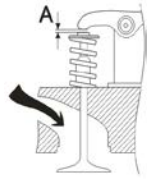
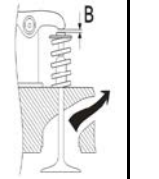
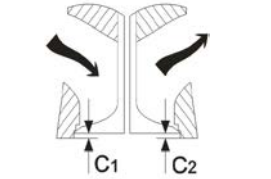
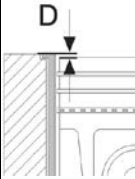
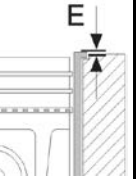
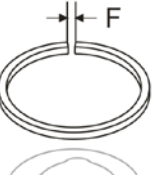
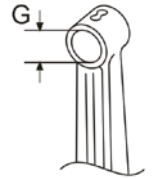
Cylinder bore Alésage du cylindre Calibre del cilindro
103mm

Piston stroke Course du piston Recorrido del pistón
127mm

Engine capacity Cylindrée Capacidad del motor
4.2 litre

Number of cylinders Nombre de cylindres Número de cilindros
4

Specifications / Spécifications / Especificaciones

							
A (mm)	B (mm)	C (mm)		D (mm)	E (mm)	F (mm)	G (mm)
0.2	0.45	1 0.805 2 0.805		0.38 - 0.50	-0.1 - +0.1	1 0.28 - 0.51 2 0.3 - 0.63 3 0.3 - 0.63	39.723 - 39.738

Torque specifications / Spécifications de couple / Especificación de torsión

		Nm	lbft	Degrees
Cylinder head bolts Vis de culasse Pernos culata	1st stage 1ère étape Primer paso	45	33	
	2nd stage 2ème étape Segundo paso	136	100	
	3rd stage - M10 only 3ème étape - M10 uniquement Tercer paso - Solo M10			a 120 b 120 c 150
	4th stage - 1/2UNF only 4ème étape - 1/2UNF uniquement Cuarto paso - Solo 1/2UNF			180
Main bearing bolts Vis, chaise de palier-vilebrequin Pernos rodamiento principal		265	195	
Connecting rod nuts Ecrous de bielles Tuercas de biela		125	92	
Connecting rod bolts Vis de bielles Pernos de biela		155	114	
Flywheel bolts Boulons de roue Pernos volante		105	77	

a - Short bolts / Boulons courts / Pernos cortos

b - Medium bolts / Boulons moyens / Pernos medios

c - Long bolts / Boulons longs / Pernos largos